



March 26, 2004

Subject: Steel Door Painting Instructions and Warranty

The proper procedure for repainting the Renaissance Collection sectional door is as follows:

1. Clean Door surfaces:

The door must be clean and free of dirt, oils, chalk, mildew, rust and wax. Clean the surface of the door with a mild detergent (i.e. Ivory liquid soap) and water. Allow the surface to dry completely before proceeding to the next step. If red or white rust is visible on steel surfaces to be painted, the surfaces should be lightly sanded to remove all visible rust. Follow with a coat of a high quality, rust inhibiting, zinc primer.

2. Pre treat Steel surfaces (only):

Apply a "**Liquid Sander/Deglosser**" to the exterior steel surfaces (only) of the door. This product is available through most hardware and/or paint stores. Follow the manufacturers' instructions for use on steel surfaces. Allow this product to dry completely per the manufacturers instructions before proceeding to the next step.

Note: Do not apply the liquid sander/deglosser to the trim boards as this material is already primed and ready for paint.

3. Pre treat Windows and Window Trim:

Doors with window options and their trim inserts should be cleaned as noted above. For ease of painting and cleanup the trim inserts should be removed from the window prior to painting. Coat the window frame and trim with a high quality plastic primer. (e.g. Rust-oleum™ brand Plastic Primer is recommended)

4. Paint the door:

The door and trim surfaces can be painted using high quality exterior acrylic latex paint. A flat, satin or semigloss paint may be used. Following the guidelines from the paint manufacturer allow adequate drying time prior to applying a second coat if necessary.

DO NOT use an oil based paint on the door or trim surfaces.

These are Overhead Door Corporation recommendations for prepainted steel and applications of decorative trim surfaces. Deviating from these recommended procedures may void manufacturer's warranties.